

# PIM/Built-in converter with thyristor and brake (S series) 1200V / 25A / PIM

## ■ Features

- Low  $V_{CE(sat)}$
- Compact Package
- P.C. Board Mount Module
- Converter Diode Bridge Dynamic Brake Circuit



## ■ Applications

- Inverter for Motor Drive
- AC and DC Servo Drive Amplifier
- Uninterruptible Power Supply

## ■ Maximum ratings and characteristics

● Absolute maximum ratings ( $T_c=25^\circ\text{C}$  unless without specified)

| Item                                          |                                         | Symbol                      | Condition                                  |                      | Rating      | Unit |
|-----------------------------------------------|-----------------------------------------|-----------------------------|--------------------------------------------|----------------------|-------------|------|
| Inverter                                      | Collector-Emitter voltage               | V <sub>CES</sub>            |                                            |                      | 1200        | V    |
|                                               | Gate-Emitter voltage                    | V <sub>GES</sub>            |                                            |                      | ±20         | V    |
|                                               | Collector current                       | I <sub>C</sub>              | Continuous                                 | T <sub>C</sub> =25°C | 35          | A    |
|                                               |                                         |                             |                                            | T <sub>C</sub> =80°C | 25          |      |
|                                               |                                         | I <sub>CP</sub>             | 1ms                                        | T <sub>C</sub> =25°C | 70          | A    |
|                                               |                                         |                             |                                            | T <sub>C</sub> =80°C | 50          |      |
|                                               |                                         | -I <sub>C</sub>             |                                            |                      | 25          | A    |
| Collector power dissipation                   | P <sub>C</sub>                          | 1 device                    |                                            | 180                  | W           |      |
| Brake                                         | Collector-Emitter voltage               | V <sub>CES</sub>            |                                            |                      | 1200        | V    |
|                                               | Gate-Emitter voltage                    | V <sub>GES</sub>            |                                            |                      | ±20         | V    |
|                                               | Collector current                       | I <sub>C</sub>              | Continuous                                 | T <sub>C</sub> =25°C | 25          | A    |
|                                               |                                         |                             |                                            | T <sub>C</sub> =80°C | 15          |      |
|                                               |                                         | I <sub>CP</sub>             | 1ms                                        | T <sub>C</sub> =25°C | 50          | A    |
|                                               |                                         |                             |                                            | T <sub>C</sub> =80°C | 30          |      |
|                                               | Collector power dissipation             | P <sub>C</sub>              | 1 device                                   |                      | 110         | W    |
| Repetitive peak reverse voltage(Diode)        | V <sub>R<sub>RM</sub></sub>             |                             |                                            | 1200                 | V           |      |
| Thyristor                                     | Repetitive peak off-state voltage       | V <sub>DRM</sub>            |                                            |                      | 1600        | V    |
|                                               | Repetitive peak reverse voltage         | V <sub>R<sub>RM</sub></sub> |                                            |                      | 1600        | V    |
|                                               | Average on-state current                | I <sub>T(AV)</sub>          | 50Hz/60Hz sine wave                        |                      | 25          | A    |
|                                               | Surge On-state current (Non-Repetitive) | I <sub>TSM</sub>            | T <sub>j</sub> =125°C, 10ms half sine wave |                      | 290         | A    |
|                                               | Junction temperature                    | T <sub>jw</sub>             |                                            |                      | 125         | °C   |
| Converter                                     | Repetitive peak reverse voltage         | V <sub>R<sub>RM</sub></sub> |                                            |                      | 1600        | V    |
|                                               | Average output current                  | I <sub>O</sub>              | 50Hz/60Hz sine wave                        |                      | 25          | A    |
|                                               | Surge current (Non-Repetitive)          | I <sub>FSM</sub>            | T <sub>j</sub> =150°C, 10ms                |                      | 260         | A    |
|                                               | I <sup>2</sup> t (Non-Repetitive)       | I <sup>2</sup> t            | half sine wave                             |                      | 338         | A²s  |
| Junction temperature (except Thyristor)       |                                         | T <sub>j</sub>              |                                            |                      | +150        | °C   |
| Storage temperature                           |                                         | T <sub>slg</sub>            |                                            |                      | -40 to +125 | °C   |
| Isolation between terminal and copper base *2 |                                         | V <sub>iso</sub>            | AC : 1 minute                              |                      | AC 2500     | V    |
| voltage between thermistor and others *3      |                                         |                             |                                            |                      | AC 2500     | V    |
| Mounting screw torque                         |                                         |                             |                                            |                      | 1.7 *1      | N·m  |

\*1 Recommendable value : 1.3 to 1.7 N·m (M4)

\*2 All terminals should be connected together when isolation test will be done.

\*3 Terminal 8 and 9 should be connected together. Terminal 1 to 7 and 10 to 26 should be connected together and shorted to copper base.

● Electrical characteristics (T<sub>j</sub>=25°C unless otherwise specified)

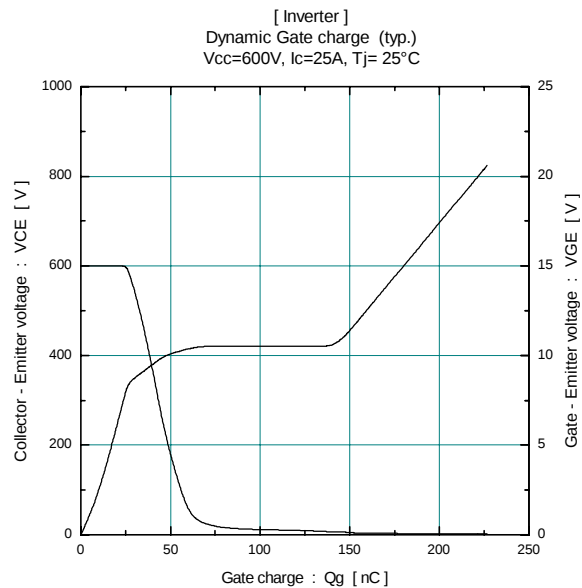
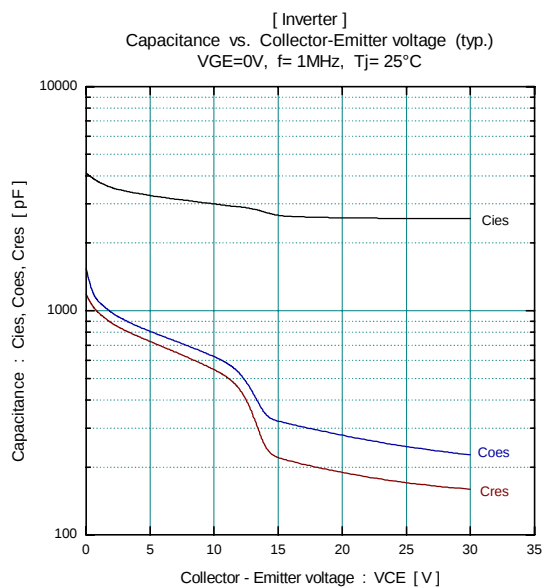
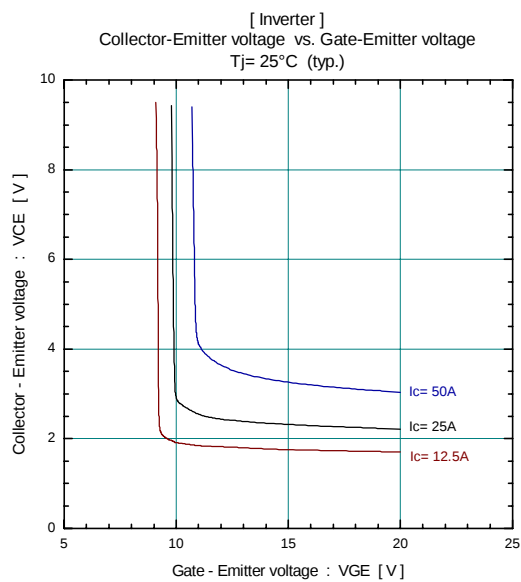
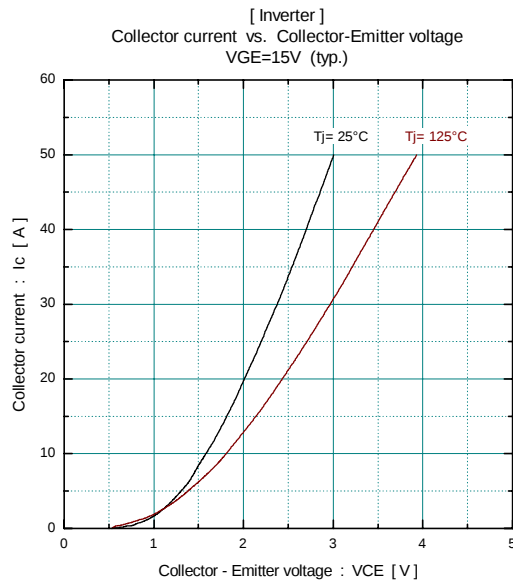
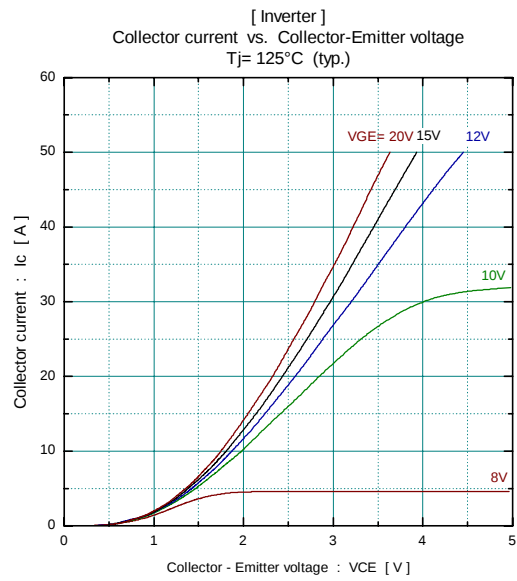
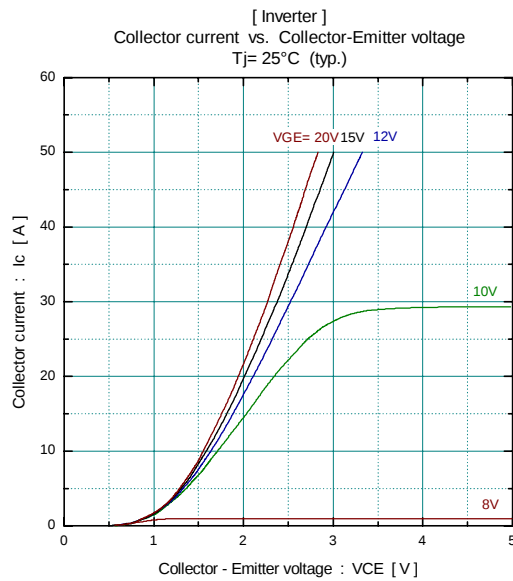
| Item      |                                      | Symbol               | Condition                                                                                    | Characteristics |      |      | Unit |
|-----------|--------------------------------------|----------------------|----------------------------------------------------------------------------------------------|-----------------|------|------|------|
|           |                                      |                      |                                                                                              | Min.            | Typ. | Max. |      |
| Inverter  | Zero gate voltage collector current  | I <sub>CES</sub>     | V <sub>CE</sub> =1200V, V <sub>GE</sub> =0V                                                  |                 |      | 100  | μA   |
|           | Gate-Emitter leakage current         | I <sub>GES</sub>     | V <sub>CE</sub> =0V, V <sub>GE</sub> =±20V                                                   |                 |      | 200  | nA   |
|           | Gate-Emitter threshold voltage       | V <sub>GE(th)</sub>  | V <sub>CE</sub> =20V, I <sub>C</sub> =25mA                                                   | 5.5             | 7.2  | 8.5  | V    |
|           | Collector-Emitter saturation voltage | V <sub>CE(sat)</sub> | V <sub>GE</sub> =15V, I <sub>C</sub> =25A                                                    | chip            | 2.1  |      | V    |
|           |                                      |                      |                                                                                              | terminal        | 2.2  | 2.6  |      |
|           | Input capacitance                    | C <sub>ies</sub>     | V <sub>GE</sub> =0V, V <sub>CE</sub> =10V, f=1MHz                                            |                 | 3000 |      | pF   |
|           | Turn-on time                         | t <sub>on</sub>      | V <sub>CC</sub> =600V<br>I <sub>C</sub> =25A<br>V <sub>GE</sub> =±15V<br>R <sub>G</sub> =51Ω |                 | 0.35 | 1.2  | μs   |
|           |                                      | t <sub>r</sub>       |                                                                                              |                 | 0.25 | 0.6  |      |
|           | Turn-off                             | t <sub>off</sub>     |                                                                                              |                 | 0.45 | 1.0  |      |
|           |                                      | t <sub>f</sub>       |                                                                                              |                 | 0.08 | 0.3  |      |
|           | Forward on voltage                   | V <sub>F</sub>       | I <sub>F</sub> =25A                                                                          | chip            | 2.3  |      | V    |
|           |                                      |                      |                                                                                              | terminal        | 2.4  | 3.2  |      |
|           | Reverse recovery time of FRD         | t <sub>rr</sub>      | I <sub>F</sub> =25A                                                                          |                 |      | 350  | ns   |
| Brake     | Zero gate voltage collector current  | I <sub>CES</sub>     | V <sub>CE</sub> =1200V, V <sub>GE</sub> =0V                                                  |                 |      | 100  | μA   |
|           | Gate-Emitter leakage current         | I <sub>GES</sub>     | V <sub>CE</sub> =0V, V <sub>GE</sub> =±20V                                                   |                 |      | 200  | nA   |
|           | Collector-Emitter saturation voltage | V <sub>CE(sat)</sub> | I <sub>C</sub> =15A, V <sub>GE</sub> =15V                                                    | chip            | 2.1  |      | V    |
|           |                                      |                      |                                                                                              | terminal        | 2.2  | 2.6  |      |
|           | Turn-on time                         | t <sub>on</sub>      | V <sub>CC</sub> =600V<br>I <sub>C</sub> =15A<br>V <sub>GE</sub> =±15V<br>R <sub>G</sub> =82Ω |                 | 0.35 | 1.2  | μs   |
|           |                                      | t <sub>r</sub>       |                                                                                              |                 | 0.25 | 0.6  |      |
|           | Turn-off time                        | t <sub>off</sub>     |                                                                                              |                 | 0.45 | 1.0  |      |
|           |                                      | t <sub>f</sub>       |                                                                                              |                 | 0.08 | 0.3  |      |
| Thyristor | Reverse current                      | I <sub>RRM</sub>     | V <sub>R</sub> =1200V                                                                        |                 |      | 100  | μA   |
|           | off-state current                    | I <sub>DM</sub>      | V <sub>DM</sub> =1600V                                                                       |                 |      | 1.0  | mA   |
|           | Reverse current                      | I <sub>RRM</sub>     | V <sub>RM</sub> =1600V                                                                       |                 |      | 1.0  | mA   |
|           | Gate trigger current                 | I <sub>GT</sub>      | V <sub>D</sub> =6V, I <sub>T</sub> =1A                                                       |                 |      | 100  | mA   |
|           | Gate trigger voltage                 | V <sub>GT</sub>      | V <sub>D</sub> =6V, I <sub>T</sub> =1A                                                       |                 |      | 2.5  | V    |
|           | On-state voltage                     | V <sub>TM</sub>      | I <sub>TM</sub> =25A                                                                         | chip            | 1.05 | 1.15 | V    |
|           |                                      |                      |                                                                                              | terminal        | 1.1  |      |      |
|           | Forward on voltage                   | V <sub>FM</sub>      | I <sub>F</sub> =25A                                                                          | chip            | 1.1  |      | V    |
| Converter | Reverse current                      | I <sub>RRM</sub>     | V <sub>R</sub> =1600V                                                                        | terminal        | 1.2  | 1.5  |      |
|           |                                      |                      |                                                                                              |                 |      | 100  | μA   |
| Thyristor | Resistance                           | R                    | T=25°C                                                                                       |                 | 5000 |      | Ω    |
|           |                                      |                      | T=100°C                                                                                      | 465             | 495  | 520  |      |
|           | B value                              | B                    | T=25/50°C                                                                                    | 3305            | 3375 | 3450 | K    |

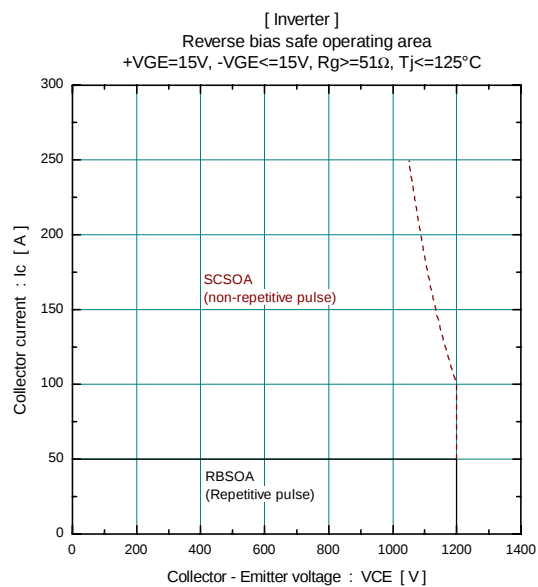
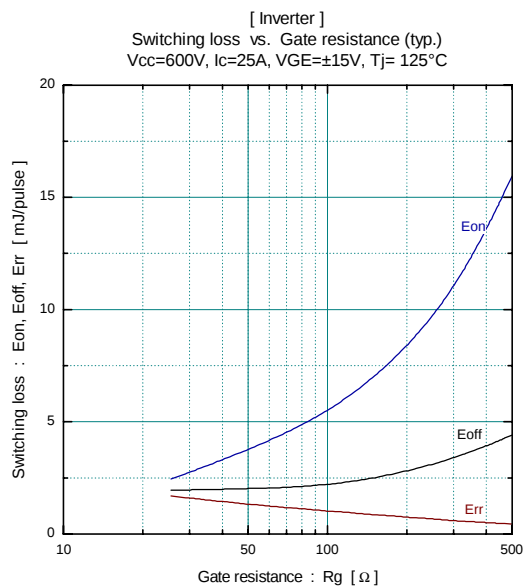
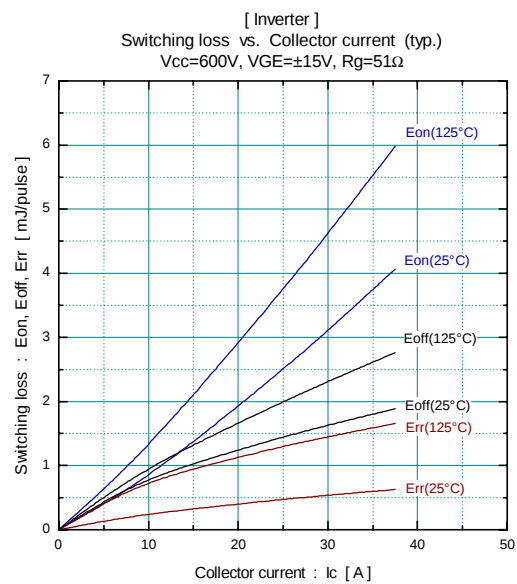
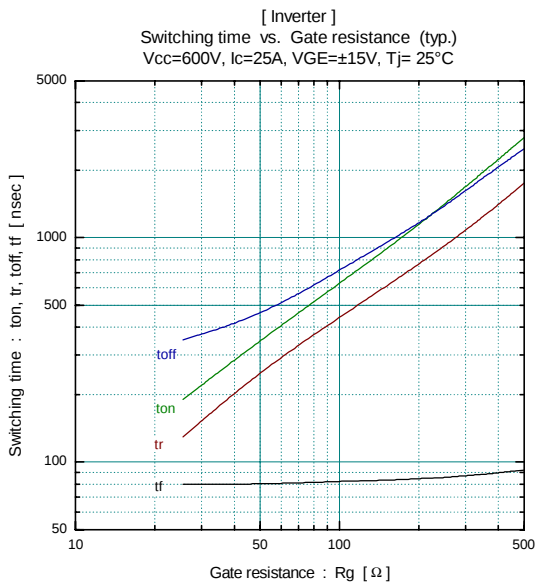
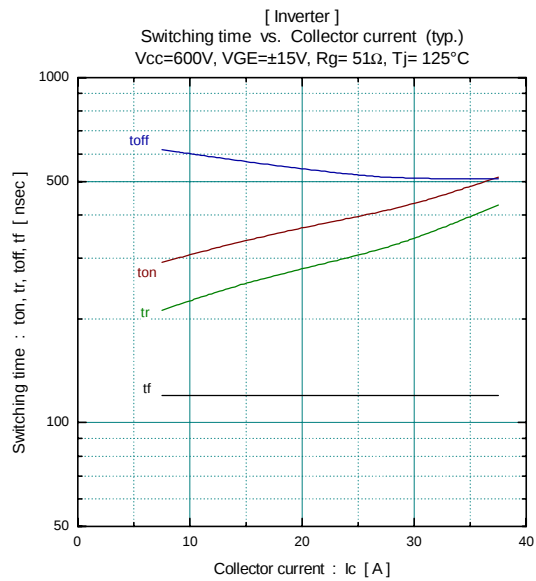
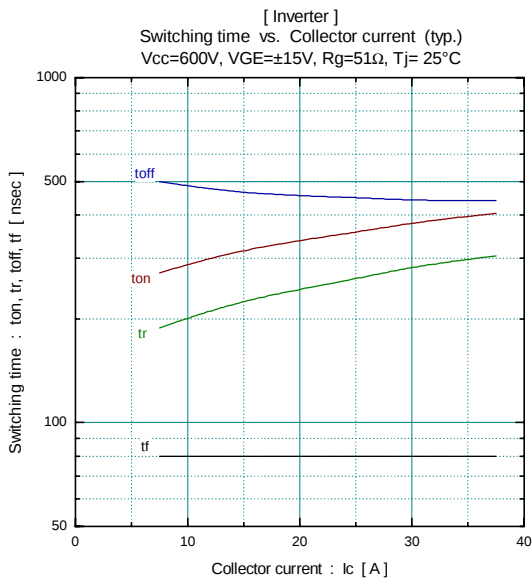
● Thermal resistance Characteristics

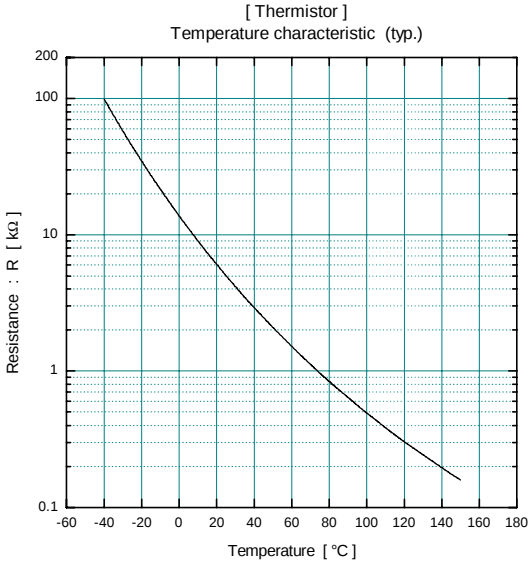
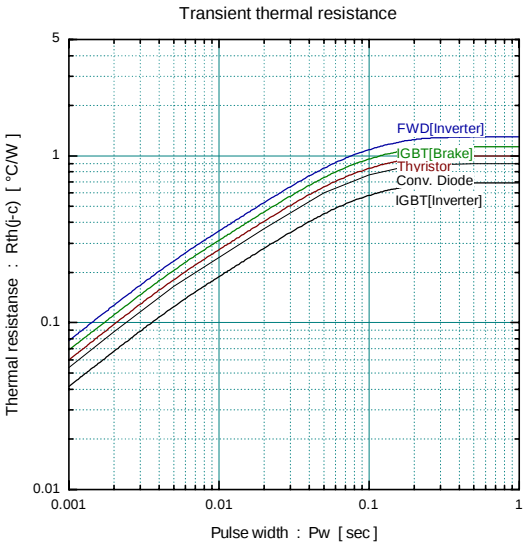
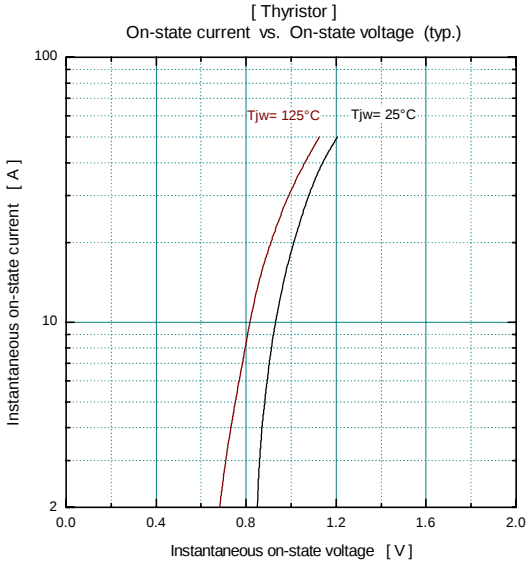
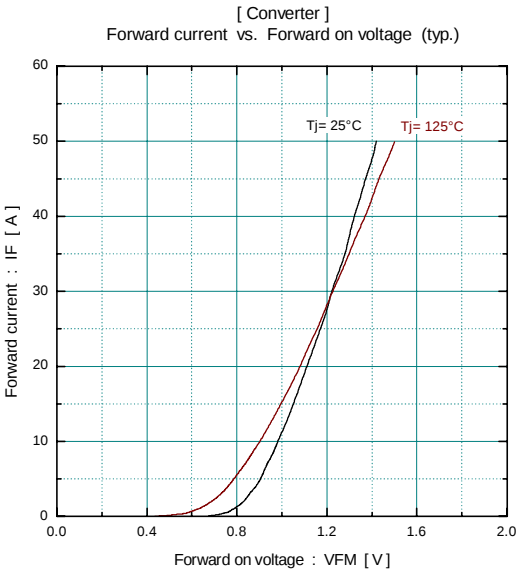
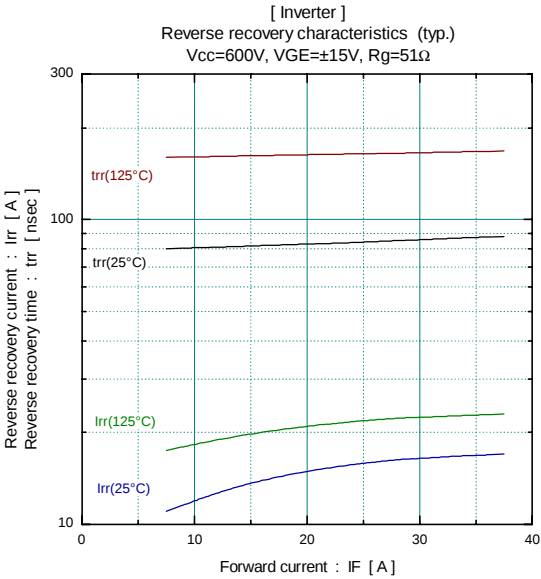
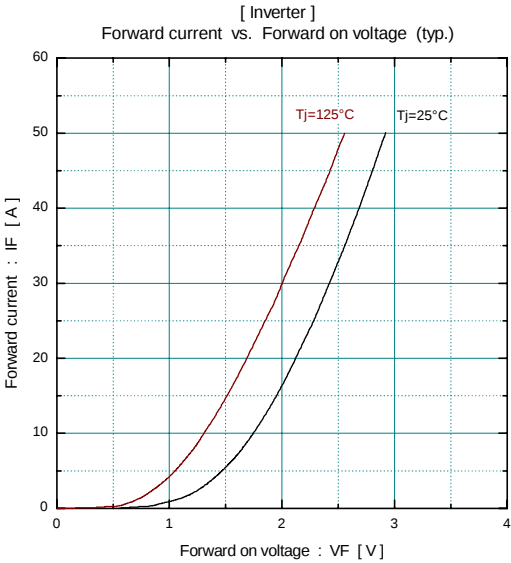
| Item                            |  | Symbol               | Condition             | Characteristics |      |      | Unit |
|---------------------------------|--|----------------------|-----------------------|-----------------|------|------|------|
|                                 |  |                      |                       | Min.            | Typ. | Max. |      |
| Thermal resistance ( 1 device ) |  | R <sub>th(j-c)</sub> | Inverter IGBT         |                 |      | 0.69 | °C/W |
|                                 |  |                      | Inverter FWD          |                 |      | 1.30 |      |
|                                 |  |                      | Brake IGBT            |                 |      | 1.14 |      |
|                                 |  |                      | Thyristor             |                 |      | 1.00 |      |
|                                 |  |                      | Converter Diode       |                 |      | 0.90 |      |
| Contact thermal resistance *    |  | R <sub>th(c-f)</sub> | With thermal compound |                 | 0.05 |      |      |

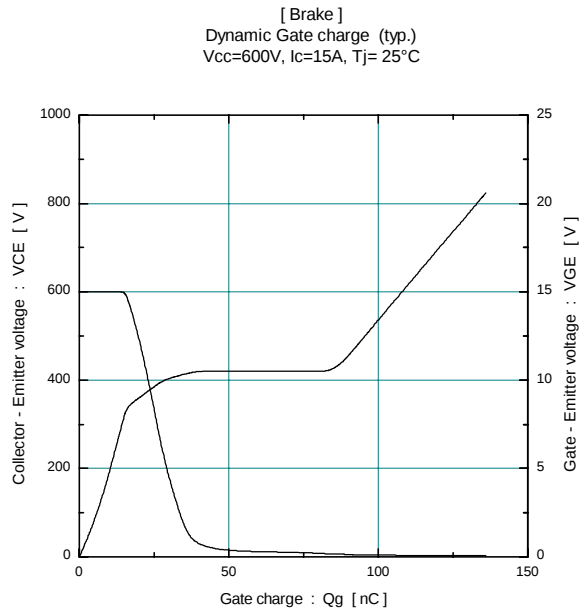
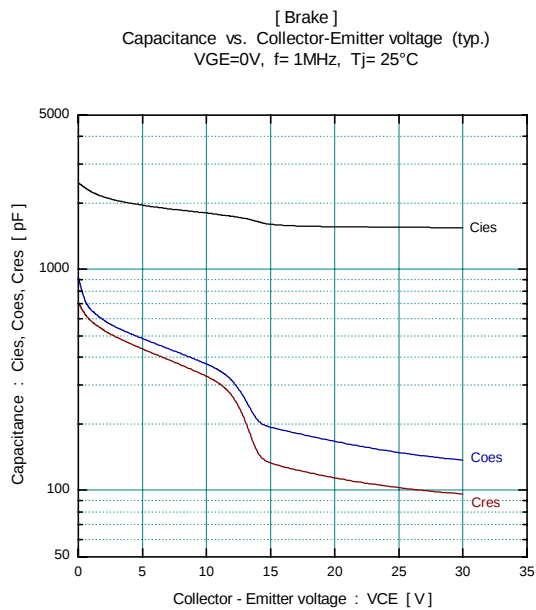
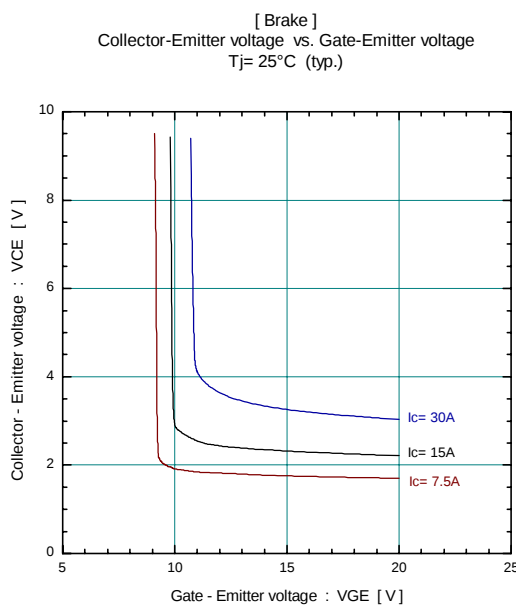
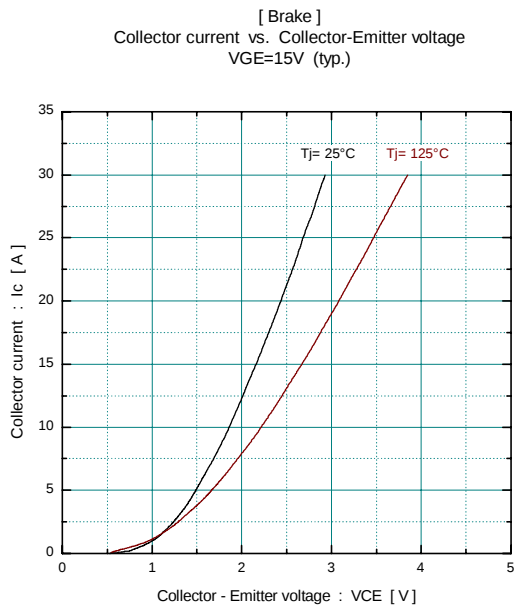
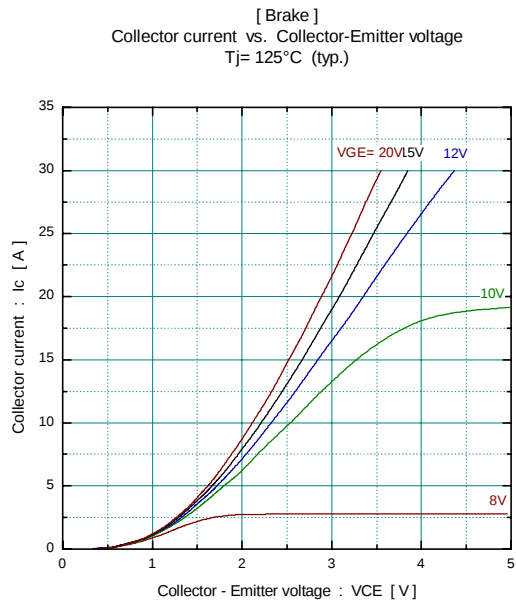
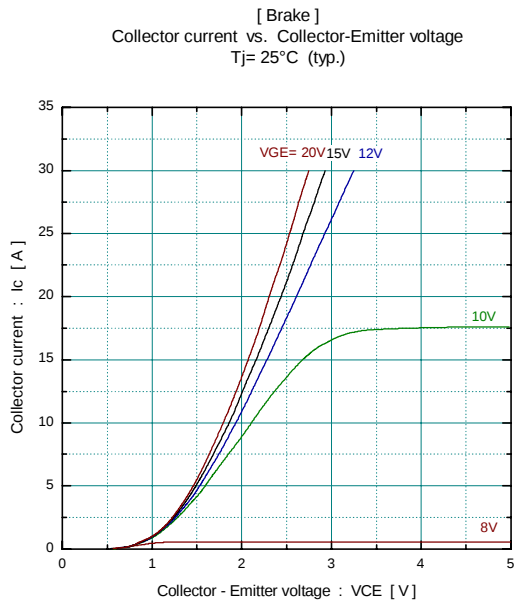
\* This is the value which is defined mounting on the additional cooling fin with thermal compound

■ Characteristics (Representative)

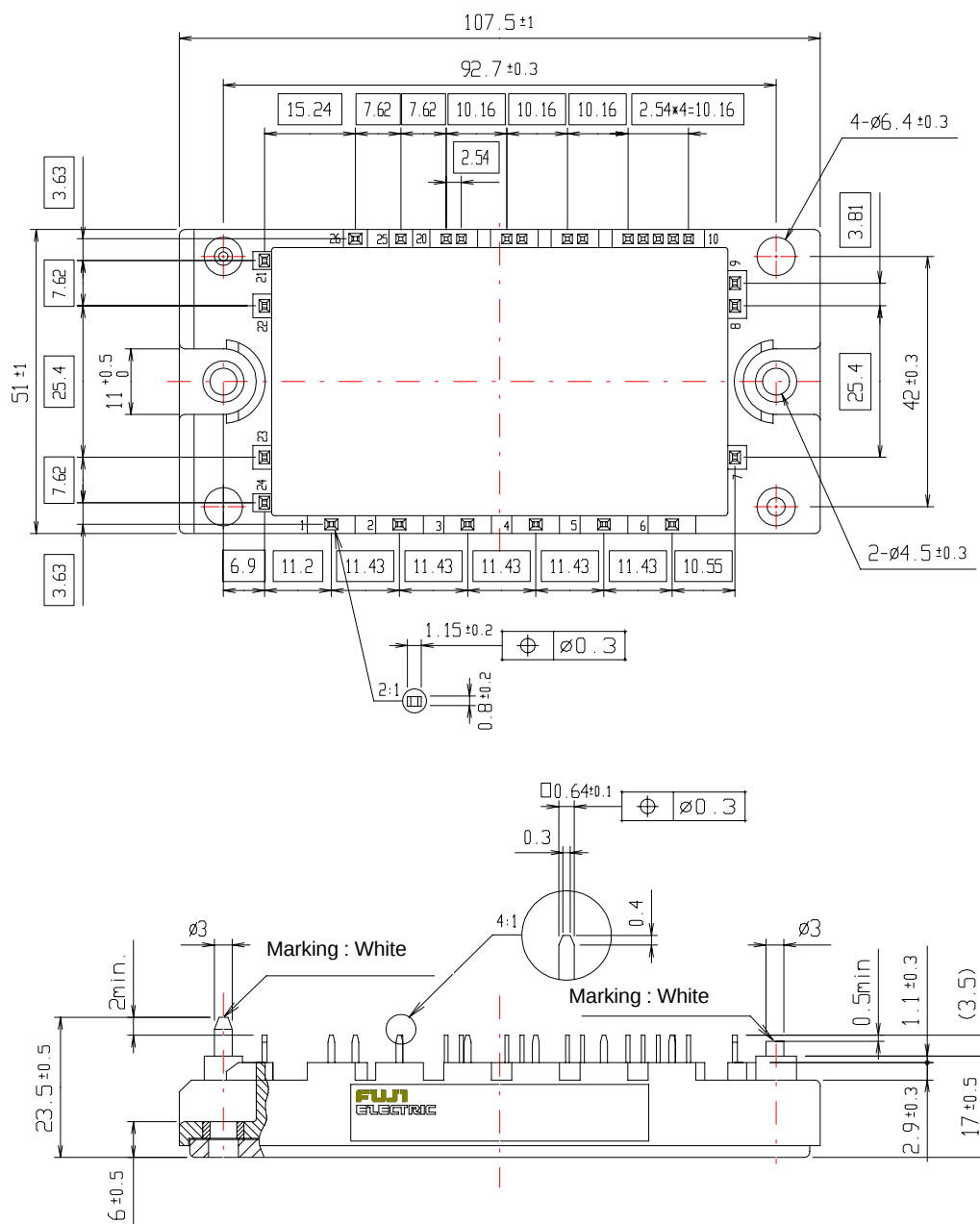








## Outline Drawings, mm



## Equivalent Circuit Schematic

